



LEMAITRE

BBF
SAFETY SYSTEM

2022

**SAFETY
FOOTWEAR**
CATALOGUE

Our commitment to support local

With our procurement processes, Lemaitre recognises its responsibility to earnestly support local businesses and SMMEs by sourcing key components and outsourcing some of our production work. This ensures that Lemaitre is contributing to the local economy and the communities beyond even our own workforce.

We believe in manufacturing locally. With over 400 employees, we are serious about job creation. Most of the work and labour required in manufacturing our safety footwear goes into the upper construction. Lemaitre uppers are produced in South Africa in our factory in Port Elizabeth and also through various independent CMTs. Together, we produce Proudly South African safety footwear that protects the workforce across various industries, and lays the foundations of positive change.

By manufacturing and distributing safety footwear products of the highest quality, we are looking out for the hardworking people who are building a stronger South Africa. Lemaitre Safety Footwear is proudly manufactured for workers, by workers. It's time for us to all play our part in rebuilding the economy - as a major enterprise, small business or even an individual consumer - let's start interrogating our purchasing decisions and support each other in pursuit of a brighter future for all.



AN OPEN LETTER TO ALL WORKERS

WORK, IS NOT JUST WORK.

WORK, IS A REFLECTION OF WHO WE ARE.

IT'S HOW WE ARE SEEN AND WHAT WE WANT TO BE KNOWN FOR.

IT'S OUR EXPRESSION.

AN HONEST DAY'S WORK IS ONE THAT WE CAN SAY WITH PRIDE,

ONE THAT IS DEPENDABLE.

RESPECTFUL.

HARD-WORKING.

IT'S APPRECIATION FOR A JOB WELL DONE.

IT'S OUR BREAD AND BUTTER.

IT'S WHAT OUR FAMILY CHAMPIONS US FOR.

WE ARE RELIED ON FOR OUR EXPERT SKILLS.

WE PRIDE OURSELVES ON OUR WORKMANSHIP.

FROM STITCH TO STEP, WE ACKNOWLEDGE THOSE WHO WORK JUST AS HARD.

FROM ONE WORKER, TO ANOTHER.

LEMAITRE SAFETY FOOTWEAR.

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TECHNOLOGY THAT PUTS THE SAFE IN SAFETY FOOTWEAR

Here is a brief overview of the technologies incorporated in our various safety footwear ranges that are SANS 20345 approved.

This serves as a representation of different technologies used across the ranges. Please refer to the individual product spec sheet for an accurate reflection of the technologies incorporated in a particular product.

INDUSTRY STANDARDS

AND INDUSTRY AFFILIATIONS

Meets the requirements of the
South African Bureau of Standards in terms of:
SABS ISO 9001 FACTORY
SABS ISO 20345

SAFLIA

BBF Safety Group (Pty) Ltd. is a member of SAFLIA
(South African Footwear and Leather Industries
Association)
www.saflia.co.za

SAFLEC

BBF Safety Group (Pty) Ltd. is a member of SAFLEC
(South African Footwear and Leather Export Council)
www.saflec.co.za

SAPEMA

BBF Safety Group (Pty) Ltd. is a member of SAPEMA
(South African Protective Equipment Marketing
Association)
www.sapema.org

SAICA

Numerous directors of BBF Safety Group (Pty) Ltd.
are members of SAICA (South African Institute of
Chartered Accountants) in their personal capacity
www.saica.co.za

NELSON MANDELA BAY BUSINESS CHAMBER

The Business Chamber is a non-profit business
association, representative of a broad spectrum
of businesses in Nelson Mandela Bay.

www.nmbbusinesschamber.co.za



SABS ISO 9001 CERTIFIED

METAGUARD

- Polycarbon metaguard for enhanced protection of the metatarsal bones

UPPER

- Genuine full-grain leather
- Genuine split leather
- Mesh fabric

VAMP LINING

- Non-woven synthetic fibre for enhanced comfort and breathability
- Punch detail for enhanced breathability

TOE CAP

- Steel - resistant to an impact of 200J of pressure and 15kN of compression
- Wide or extra-wide fitting
- Fitted with an edge covering for enhanced comfort
- Available in soft toe

ABRASION PREVENTION

- Anti-toe and heel scuff

TOP SOCK

- Durable polyester material
- Removable and replaceable
- Anti-fungal
- Anti-bacterial
- Anti-static
- Scented

TORSION CONTROL INSERTS

- For balance to keep you sure-footed on uneven ground

SOLE UNIT

Our five safety shoe ranges each offer a unique sole with properties to suit your needs and working conditions.

- Raptor sole unit for torsion control
- Apollo sole unit for slip-resistance
- Maxeco sole unit for all-round safety
- Gladius sole unit for all-round safety
- Parabolic sole unit for comfort and anti-fatigue
- Inyati PU/Rubber sole unit is the ultimate in resistance, protection and comfort

TONGUE

- Bellows/Gibson tongue
- Padded for comfort

COLLAR

- Genuine leather
- Polyurethane coated material
- Mesh fabric
- Padding for comfort

QUARTER LINING

- Non-woven material for comfort and breathability
- Foam support for enhanced comfort
- Punch detail for enhanced breathability

HEEL STIFFENER

- For shape longevity

IN SOCK

- Anti-static non-woven material

ANTI-PENETRATION MIDSOLE

- For protection against sharp objects penetrating the boot

STEEL MIDSOLE

- Steel midsole - resistant to a force of 1 100N



RAPTOR

APOLLO

MAXECO

GLADIUS

PARABOLIC

INYATI



FOOTOLOGY ELASTOPAN® CLIMATE CONTROL INSOLE

STYLE CODE: ACC13331



FOOTOLOGY ELASTOPAN® INSOLES INCLUDED IN CERTAIN LEMAITRE STYLES

Footology Elastopan® Climate Control enables fast and complete absorption of humidity inside the shoes (up to 300% higher absorption rate than a standard PU insole) with total desorption afterwards. This allows for temperature control in the footbed as well as excellent moisture wicking abilities.

The ergonomically moulded insole is treated with an anti-fungal and anti-bacterial agent to provide optimum foot hygiene and combat infections.

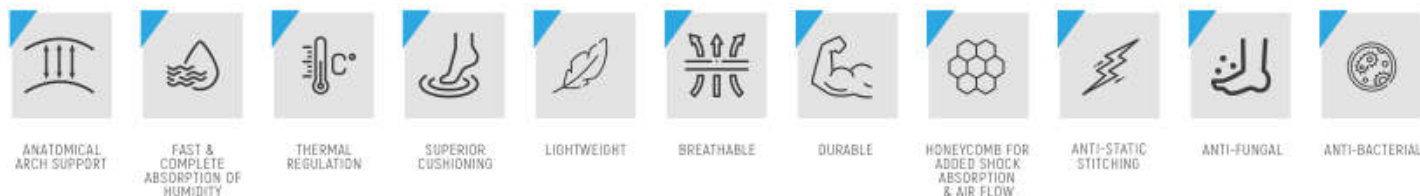


Composition: PU Footology Elastopan with a thickness of 3.00mm in front and 4.5-5.00mm in the heel with a shore hardness between 15-18. The insole includes a treated polyester birdseye lining.

Size Range: 5-13
Colour: Black

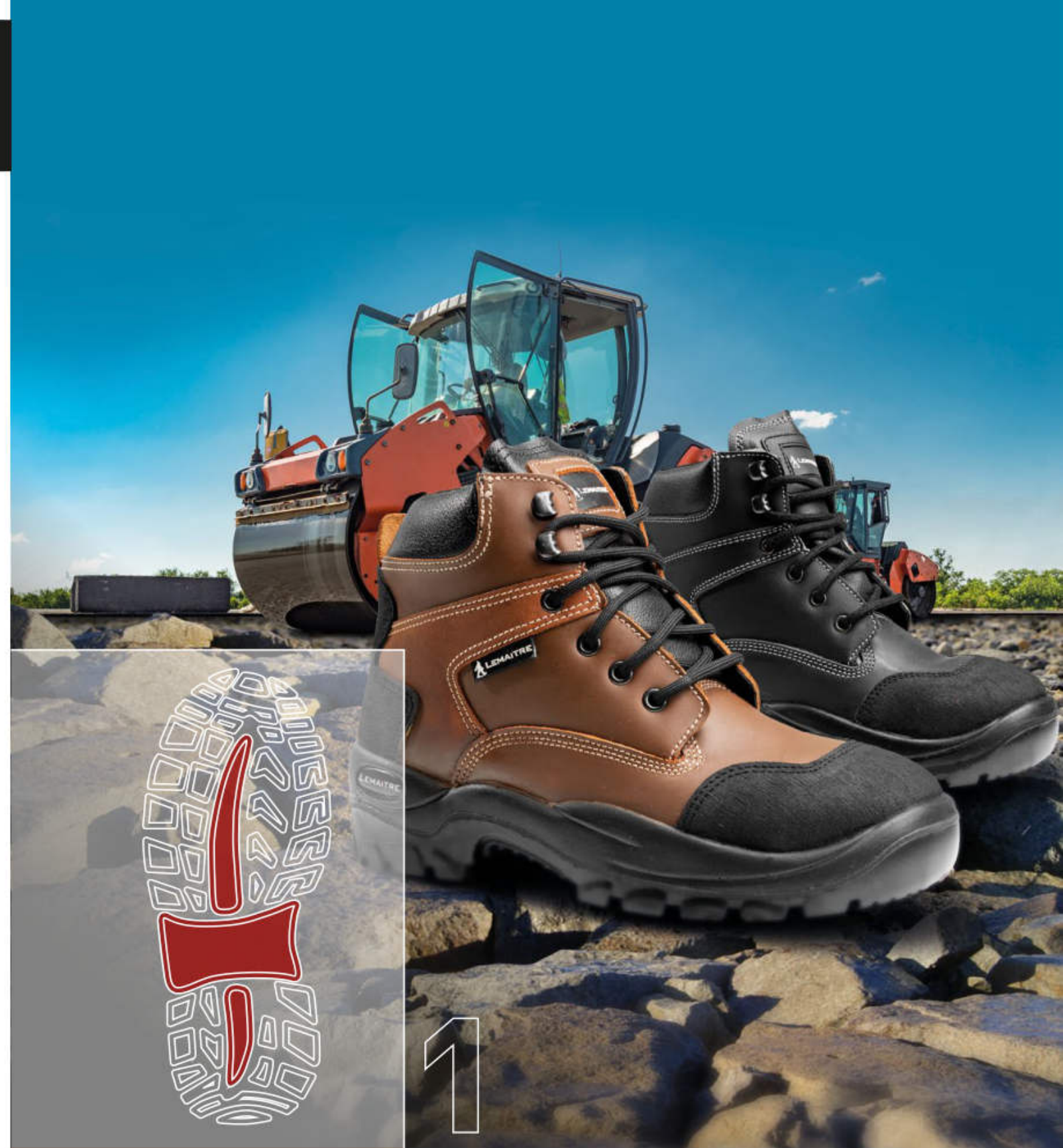


The Footology Elastopan® Climate Control insole provides superior cushioning, lightweight comfort, breathability and durability. It includes an anatomical arch support to help alleviate foot fatigue and stressors due to biomechanics. A honeycomb bottom pattern construction and aerated channels in the forepart, provides added shock absorption and air flow to assist with cooling and drying. The anti-static stitching allows for the dissipation of electrostatic charge.



Available for individual ordering.

View the full Footology range at www.footology.co.za



RAPTOR RANGE

TORSION CONTROL

The Lemaître Raptor range, with torsion control, provides the perfect fit for environments where uneven terrain is prevalent, such as construction and agriculture. Whether on the ground or traversing scaffolding or ladders, the built-in thermoplastic polyurethane (TPU) plate available in the midsole of some of these safety shoes and boots is designed around the pressure points exerted on the arch of the foot and assists in giving the foot added support and control. Keep hard-working feet safely secured in Lemaître's range of torsion controlled safety footwear.

NEW

FALCON BOOT

8027 - STC | 8063 - SMS
BLACK | SIZE: 5 - 12

The Falcon Boot boasts a padded collar and padded bellows tongue for increased comfort to the wearer. The Dual Density PU sole unit and TPU inserts allow for an aggressive grip, making this boot perfect for those making regular use of ladders and scaffolding. The TPU plates are designed to provide rigidity and stability irrespective of the terrain as well as providing added durability in key areas. The TPU insert in the arch is specifically designed to add grip and protect the foot when standing on ladders and scaffolding for long periods.

UPPER

- Full-grain leather upper for enhanced durability
- Smooth Buffalo leather with PU material on the collar and tongue region
- Padded collar for improved comfort
- Padded bellows tongue for added comfort and enhanced defence against debris entering the shoe
- 2 sets lace guides and 2 sets Ghillie loops
- Heel stiffener for shape longevity

TOP SOCK

- Anti-static in-sock
- Made from a durable polyester material that offers abrasion resistance
- Treated with Ultra-Fresh technology to impart anti-bacterial and anti-static properties

MIDSOLE

- Shank reinforcement for additional arch support
- The midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Also available with a Steel Midsole - Shoe 8062 | Boot 8063

TOE CAP

- Steel (200 Joules)

SOLE

- The Raptor sole is made from Double Density PU/PU
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- Built-in TPU inserts for additional support and torsion control
- The shoe can withstand temperatures up to 95°C
- The shoe has SRA rated slip-resistance
- Anti-static

SANS / ISO 20345



NEW



OSPREY HIKER

8038 - STC | 8238 - NSTC
BLACK OR TAN | SIZE: 5 - 12

The Osprey Hiker allows wearers to traverse varying and uneven terrain. It provides the ultimate in torsion control, ensuring the wearer remains sure-footed with exceptional ankle support wherever they go. The full-grain leather upper adds durability to this boot, whilst the padded collar and bellows tongue provide comfort.

UPPER

- S2 rated pull-up full-grain leather
- S2 leather scuff with PU coating on back counter and vamp
- Extra comfort padded collar and bellows tongue
- 125 cm black braided nylon laces
- 4 pairs Mogul eyelets and 2 pairs lace hooks
- Heel stiffener for shape longevity

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- Shank reinforcement for additional arch support
- Made from a flexible low density polyurethane with a shore hardness of 45 - 55

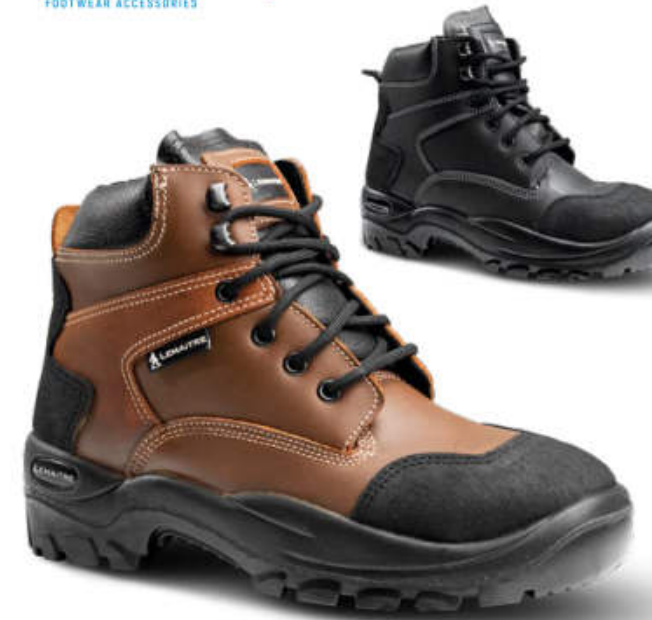
TOE CAP

- Steel (200 Joules)
- Also available with a soft toe - 8238

SOLE

- The Raptor sole is made from Double Density PU/PU
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- The boot can withstand temperatures up to 95°C
- The boot has SRA rated slip-resistance
- Anti-static
- Extra-wide sole unit for stability and torsion control

SANS / ISO 20345



NEW

FALCON SHOE

8030 - STC | 8062 - SMS
BLACK | SIZE: 5 - 12

The Falcon shoe boasts a padded collar and padded bellows tongue for increased comfort to the wearer. The Dual Density PU sole unit and TPU inserts allow for an aggressive grip, making this shoe perfect for those making regular use of ladders and scaffolding. The TPU plates are designed to provide rigidity and stability irrespective of the terrain, as well as provide added durability in key areas. The TPU insert in the arch is specifically designed to add grip and protect the foot when standing on ladders and scaffolding for long periods.

UPPER

- Full-grain leather upper for enhanced durability
- Smooth Buffalo leather with PU material on the collar and tongue region
- Padded collar for improved comfort
- Padded bellows tongue for added comfort and enhanced defence against debris entering the shoe
- 2 sets lace guides and 2 sets Ghillie loops
- Heel stiffener for shape longevity

TOP SOCK

- Anti-static in-sock
- Made from a durable polyester material that offers abrasion resistance
- Treated with Ultra-Fresh technology to impart anti-bacterial and anti-static properties

MIDSOLE

- Shank reinforcement for additional arch support
- The midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Also available with a Steel Midsole - Shoe 8062 | Boot 8063

TOE CAP

- Steel (200 Joules)

SOLE

- The Raptor sole is made from Double Density PU/PU
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- Built-in TPU inserts for additional support and torsion control
- The shoe can withstand temperatures up to 95°C
- The shoe has SRA rated slip-resistance
- Anti-static

SANS / ISO 20345



UPDATE

HAWK

8024 - STC
BLACK AND GREY | SIZE: 5 - 12

Designed with the construction worker in mind, the Hawk is fitted with an aggressive TPU grip in the arch area of the sole for optimum support on scaffolding and ladders. Incorporating a padded collar and padded bellows tongue for enhanced comfort, as well as punch detail in the upper for improved breathability, the shoe also features an anti-toe and heel scuff for enhanced durability.

UPPER

- Full-grain leather upper for enhanced durability
- Padded collar for improved comfort
- Padded bellows tongue for added comfort and enhanced defence against debris entering the boot
- Punch detail for enhanced breathability
- 4 pairs of lace guides and 3 sets of metal hooks
- Anti-toe and heel scuff for enhanced durability
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support
- Available with a steel midsole - 8034

TOE CAP

- Steel - extra-wide fitting

SOLE

- Double Density PU/PU with TPU inserts
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345



EAGLE

8025 - STC

BLACK AND GREY | SIZE: 5 - 12

The partner boot to the Hawk shoe, the Eagle, with punch detail for enhanced breathability, is designed with the construction worker in mind. Fitted with an aggressive TPU grip in the arch area of the sole for optimum support on scaffolding and ladders, the shoe further incorporates a padded collar and padded bellows tongue for enhanced comfort, as well as an anti-toe and heel scuff for enhanced durability.

**UPPER**

- Full-grain leather upper for enhanced durability
- Padded collar for improved comfort
- Padded bellows tongue for added comfort and enhanced defence against debris entering the boot
- Punch detail for enhanced breathability
- 3 pair lace guides and 3 sets metal hooks
- Anti-toe and heel scuff for enhanced durability
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support
- Available with a steel midsole - 8035

TOE CAP

- Steel - extra-wide fitting

SOLE

- Double Density PU/PU with TPU inserts
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345



2

APOLLO RANGE

| SLIP-RESISTANCE

The Lemaitre Apollo range, with SRC slip-resistance rating, offers maximum slip-resistance and is perfectly suited for environments where slip potential has been identified as high risk. From petrol stations, to kitchens and hospitals, this range is designed to provide maximum surface contact ensuring maximum grip. The square cleat edges and flow lines in the cleat design of these safety shoes and boots can traverse any surface area to maximise the slip-resistance effect. Let hard-working feet stay firmly on the ground in Lemaitre's range of slip-resistant safety footwear.

RELIABILITY.

When it comes to safety, our footwear is not only reinforced with durable materials, it is also reinforced with the reliability of over 40 years' industry experience. Consistently producing quality safety footwear has earned Lemaitre a dependable and trustworthy reputation, positioning us as one of the best in our industry, as you strive to be the best in yours.

BEN

8003 - STC

BLACK/RED OR BLACK/GREY | SIZE: 4 - 12

NEW



The Ben shoe incorporates the benefits of the Apollo sole unit on a genuine leather upper characterised by no metal or hard plastic in the upper construction. This minimises the risk of scratching metal and other smooth surfaces making it ideal for manufacturing and automotive industries.



UPPER

- Haircell print genuine leather upper
- Padded collar and bellows tongue
- Durable black PU material in tongue
- No metal or hard plastics in the upper construction to eliminate any scratching on metal or other surfaces
- Braided nylon laces with central core for additional strength

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- Shank reinforcement for additional arch support
- Made from a flexible low density polyurethane with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The Apollo sole is made from Double Density PU/PU
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- The shoe can withstand temperatures up to 95°C
- The shoe has SRC rated slip-resistance
- Anti-static

SANS / ISO 20345

CLOG

8009 - STC | 8099 - NSTC

BLACK | SIZE: 2 - 12

The Clog has been designed to provide superior slip-resistance to those working in kitchens and hospitals. The elastic side gussets ensure easy entry and removal of the shoe, whilst the absence of Velcro straps and fasteners increase the shoe's hygienic properties. Fitted with a padded collar for enhanced comfort, the Clog is available in an extended size curve and carries a SRC slip-resistance rating.



UPDATE

UPPER

- Genuine haircell leather for strength and durability
- Padded collar for enhanced comfort
- Heel stiffener for shape longevity
- Elastic side gussets for ease of entry and exit of the shoe

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- Shank reinforcement for additional arch support
- The midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55

TOE CAP

- Steel (200 joules)
- Also available with a soft toe - 8099

SOLE

- The Apollo sole is made from Double Density PU/PU
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- The shoe can withstand temperatures up to 95°C
- The shoe has SRC rated slip-resistance
- Anti-static

SANS / ISO 20345

SPORT

8050 - STC

BLACK WITH GREEN MESH COLLAR | SIZE: 2 - 12



The Apollo Sport shoe has become a household name at petrol filling stations throughout the country due to its SRC slip-resistance rated soles and anti-static properties. The Apollo Sport shoe now comes with the footology insole. The discerning black design allows this shoe to fit seamlessly with uniform requirements and coupled with its extended size curve, the Sport has become a favourite in the industry.



UPPER

- Genuine Buffalo print leather upper for enhanced durability
- Padded collar for improved comfort and ankle support
- Padded bellows tongue for defence against debris entering the boot
- 4 pair D-ring lace-up and 1 pair telescopic eyelets for quick lacing and release
- Heel stiffener for shape longevity

TOP SOCK

- Footology Elastopan climate control insole provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - wide fitting

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRC slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

GALAXY

8095 - STC

BLACK | SIZE: 5 - 12

The Galaxy has become a favourite for those who require the protection of a boot and the slip-resistance of a SRC rated sole. The padding in the collar ensures added comfort and ankle support to the wearer, while the bellows tongue provides superior defence against unwanted debris entering the boot. The D-ring lace-up system ensures easy entry to the boot and swift removal when it matters most.

UPPER

- Genuine Barton print leather upper
- Padded collar for improved comfort and ankle support
- Padded bellows tongue for defence against debris entering the boot
- 4 pair D-ring lace-up for quick lacing and release
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - wide fitting

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRC slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345





HANDS-ON.

As a new pair of safety footwear is created along the way in our factory, it's passed through many hands that add their skilled touch of workmanship. We work with a collective hands-on approach where our people collaborate efficiently. Our safety footwear starts taking shape by the experienced hands of people whose skills have been passed down by up to three generations and handed to your experienced workers. Wearing Lemaitre means that you wear safety footwear that is as authentic and hard-working as you are.



MAXECO RANGE



ALL-ROUND SAFETY

The Lemaitre Maxeco range, with built-in arch support, is designed for all-round safety in the presence of general working hazards and is ideal for working environments with varying terrain, such as agriculture. The soles offer a geometrically designed tread pattern to displace water and allow for the easy extraction of mud. Allow hard-working feet to step with ease in Lemaitre's range of all-round safety footwear.

MAXECO

8031 - STC | 8011 - SMS | 8060 - SOFT TOE
BLACK OR TAN | SIZE: 2 - 13

The legendary Maxeco boot has made a name for itself in a number of sectors due to its ability to move seamlessly between varying terrains. The padded collar and padded bellows tongue provide comfort, while the extended size range enables procurement to easily cover the size curve of their workforce. Available with or without a steel toe cap, with the added choice of a steel midsole, the Maxeco boot has become the go-to boot of choice in the presence of general working hazards.



UPPER

- Genuine Barton print leather upper
- Padded collar for enhanced comfort and ankle support
- Padded bellows tongue for defence against debris entering the boot
- 4 pair D-ring lace-up for quick lacing and release
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support
- Available with a steel midsole - 8011

TOE CAP

- Steel - wide fitting
- Available with a soft toe - 8060

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

ROBUST

8102 - STC | 8091 - SOFT TOE
BLACK OR TAN | SIZE: 2 - 13

The Robust shoe has found popularity in the market due to its corporate inspired design paired with safety functionality. The padded collar ensures comfort and ankle support, while the metal rivet and cap enhances the durability and adds sophistication. Offered in a choice of black or tan, the shoe is available with or without a steel toe cap to suit the wearer's requirements.



UPPER

- Genuine Barton print leather upper
- Padded collar for enhanced comfort and ankle support
- 3 pair eyelet lace-up
- Metal rivet and cap reinforcing for enhanced durability
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - wide fitting
- Available with a soft toe - 8091

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

METAGUARD

8061 - STC
BLACK | SIZE: 3 - 13

Born from a need for an all-round safety lace-up boot that provides enhanced protection to the metatarsal area, the Maxeco boot was updated to include a highly durable metaguard. The Metaguard safety boot provides an extended size curve making it easy for procurement departments to provide the same spec boot for their staff.



UPPER

- Genuine Barton print leather upper
- Padded collar for enhanced comfort and ankle support
- Padded bellows tongue for defence against debris entering the boot
- 4 pair D-ring lace-up for quick lacing and release
- Heel stiffener for shape longevity
- Polypropylene metaguard for enhanced protection of the metatarsal bones

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - wide fitting

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

GLADIUS RANGE

MORE COMFORTABLE



IMPROVED ERGONOMICS WITH WIDER FITTING SOLE UNIT

MORE STURDY



WITH ADDITIONAL 3MM WIDTH FOR LARGER CONTACT AREA

MORE SLIP RESISTANT



BY 17%, DUE TO THE SQUARE CLEAT DESIGN ON THE NEW SOLE



MAXECO | GLADIUS

The trusted Maxeco range has serviced the market for the last 30 years protecting millions of workers across various environments. With the popularity of the original Maxeco and the significant demand on production, the Gladius mould was developed and introduced as an evolution in the general safety category, allowing us to extend the range offering without hampering Maxeco capacity. The following styles are injected on the Gladius sole unit, offering the advantages outlined above: the Maximus, Spartacus, Eros, Zeus and Turtle.

MAXIMUS

8078 - STC
BLACK | SIZE: 3 - 13

The Maximus brings the wearer more in all-round safety. It incorporates a lighter sole unit, and increased width in the sole enhances the slip-resistance, providing better stability and reduced shock impact. The reflective insert at the rear of the boot ensures increased visibility in low light.



UPDATE

UPPER

- Barton print leather with leather collar and tongue
- EVA padded collar and padded bellows tongue for enhanced comfort and ankle support
- Heel stiffener for shape longevity
- 4 pair brass D-ring for quick lacing and release
- 110cm black and red braided nylon laces with central core for additional strength
- Reflective inserts for increased visibility in low light
- TPU heel support structure for reinforcement and additional strength

TOP SOCK

- Anti-static in-sock is made from 2mm non-woven material
- Memory foam with ultra-cushioning comfort and quick drying properties
- Treated with anti-bacterial and anti-fungal
- Excellent moisture wicking properties
- Washable and breathable

MIDSOLE

- Shank reinforcement for additional arch support
- Made from a flexible low density polyurethane with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The Gladius sole is made from Double Density PU/PU
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70
- Can withstand temperatures up to 95°C
- SRA rated slip-resistance
- The boot is anti-static

SANS / ISO 20345

EROS

8088 - STC
BLACK | SIZE: 5 - 12

This slip-on-slip-off shoe has found popularity amongst those looking for a no-hassle safety shoe. The simple stylings and choice of colour have made this shoe a favourite amongst management personnel, allowing them to move seamlessly between the office and factory environments. Fitted on the lighter Gladius sole unit, the Eros provides increased slip-resistance and better stability.



UPPER

- Full-grain leather upper for enhanced durability
- Padded collar and lip for improved comfort and ankle support
- Elastic side gussets for quick entry and exit that also accommodates varying foot widths
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - wide fitting

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

ZEUS

8115 - STC | 8114 - NSTC
BLACK OR BROWN | SIZE: 3 - 13

Proudly positioned as the country's top selling Chelsea boot, the Zeus is now available on the lighter and wider Gladius sole unit. Fitted with elastic side gussets and pull-tabs to allow for easy entry and exit of the boot, the Zeus is available in a choice of black or brown and can be purchased with or without a steel toe cap.



UPPER

- Full-grain leather upper for durability
- Elastic side gussets and 2 pull-tabs for easy entry and exit
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - wide fitting
- Available with a soft toe - 8114

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

TURTLE

8132 - STC
BLACK | SIZE: 5 - 12

Born from a need for an all-round safety pull-on boot that provides enhanced protection to the metatarsal area, the Zeus boot was updated to include a metaguard. This technical work boot includes a permanently attached Polypropylene metatarsal deflector to protect the metatarsal bones of the foot from falling objects.



UPPER

- Genuine full-grain leather upper for durability
- Elastic side gussets and pull-tab for easy entry and exit
- Heel stiffener for shape longevity
- Polypropylene metaguard for enhanced protection of the metatarsal bones

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

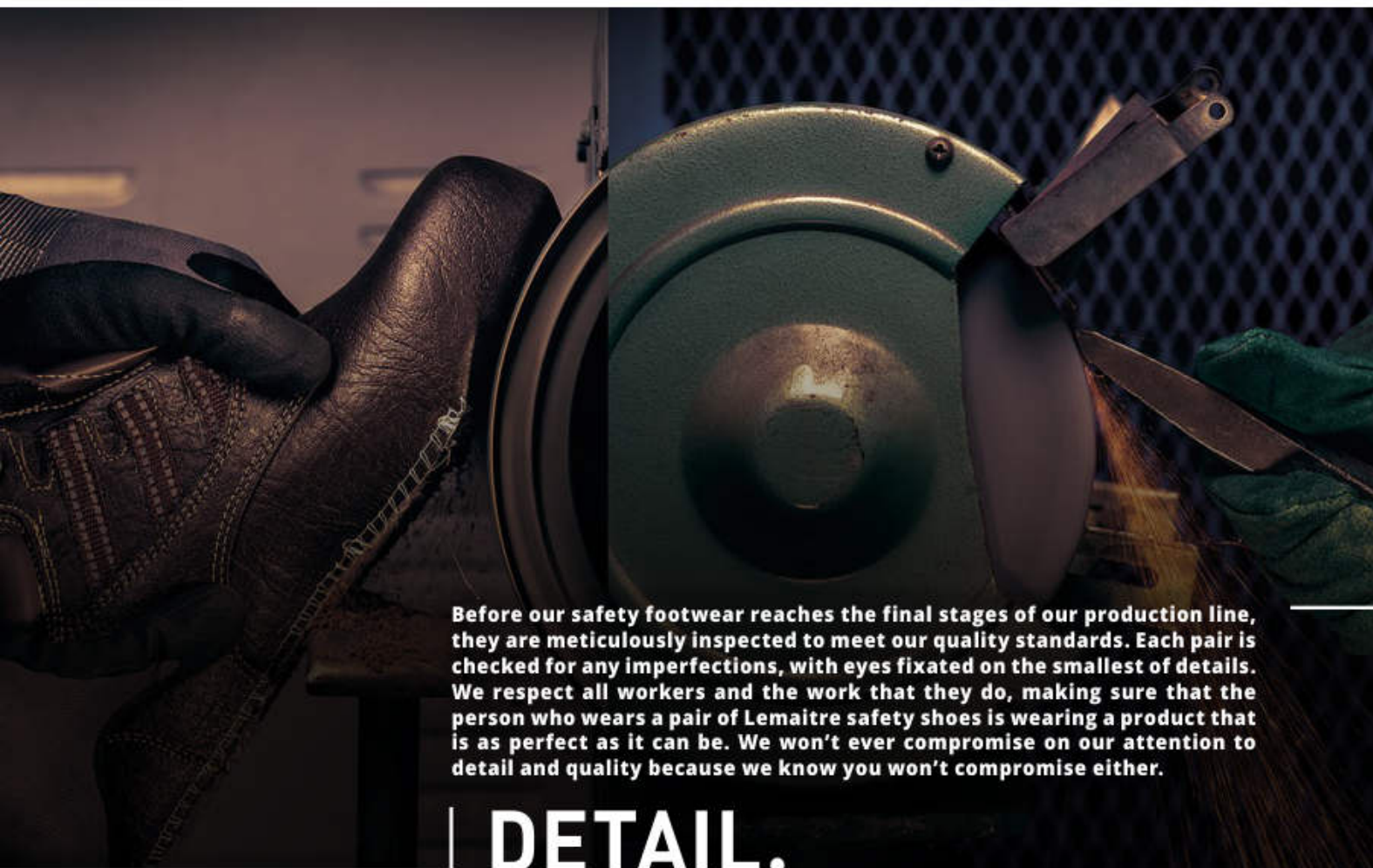
TOE CAP

- Steel - wide fitting

SOLE

- Double Density PU/PU
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345



Before our safety footwear reaches the final stages of our production line, they are meticulously inspected to meet our quality standards. Each pair is checked for any imperfections, with eyes fixated on the smallest of details. We respect all workers and the work that they do, making sure that the person who wears a pair of Lemaitre safety shoes is wearing a product that is as perfect as it can be. We won't ever compromise on our attention to detail and quality because we know you won't compromise either.

DETAIL.



PARABOLIC RANGE

COMFORT & ANTI-FATIGUE SUPPORT

The Lemaitre Parabolic range, with a thick polyurethane midsole, provides extra comfort for workers who spend long periods of time on their feet in industries such as manufacturing. The parabolic curve in the sole adds "spring" by absorbing the wearer's mass. Discomfort is further eliminated by the deep cleats and air movement channels preventing heat dissipation through the sole. Treat hard-working feet to Lemaitre's range of comfort inspired safety footwear.

CONCORDE SHOE

8020 - STC
BROWN | SIZE: 5 - 12



The Concorde shoe forms part of the Parabolic Range, the thick PU midsole and deep cleats offer dispersion of pressure and extra comfort for feet, while the parabolic curve adds 'spring' by absorbing the wearer's mass. Making this shoe perfect for workers who spend long periods of time on their feet in industries such as manufacturing and management.

NEW



UPPER

- Full-grain S2 Cow Rugger Waxy leather
- Leather extra padded collar and tongue
- 100cm braided nylon laces with central core for additional strength
- Treated for water, dust and stain resistance
- Water resistant treated seams

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- Shank reinforcement for additional arch support
- The midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Anti-penetration (APT) midsole for protection against sharp objects penetrating the shoe

TOE CAP

- Steel (200 Joules)

SOLE

- The Parabolic sole is made from Double Density PU/PU with a concave curve to cushion impact
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- The shoe can withstand temperatures up to 95°C
- The shoe has SRA rated slip-resistance
- Anti-static

SANS / ISO 20345

CONCORDE BOOT

8021 - STC
BROWN | SIZE: 5 - 12



The Concorde boot forms part of the Parabolic Range, the thick PU midsole and deep cleats offer dispersion of pressure and extra comfort for feet, while the parabolic curve adds 'spring' by absorbing the wearer's mass. Making this boot perfect for workers who spend long periods of time on their feet in industries such as manufacturing and management.

NEW



UPPER

- Full-grain S2 Cow Rugger Waxy leather
- Leather extra padded collar and tongue
- 100cm braided nylon laces with central core for additional strength
- Treated for water, dust and stain resistance
- Water resistant treated seams

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- Shank reinforcement for additional arch support
- The midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Anti-penetration (APT) midsole for protection against sharp objects penetrating the shoe

TOE CAP

- Steel (200 Joules)

SOLE

- The Parabolic sole is made from Double Density PU/PU with a concave curve to cushion impact
- The outer sole is made from a high durability polyurethane with a shore hardness of 55 - 70
- The shoe can withstand temperatures up to 95°C
- The shoe has SRA rated slip-resistance
- Anti-static

SANS / ISO 20345



NOMAD

8001 - STC
BLACK | SIZE: 5 - 12

The Nomad safety boot is recommended for those spending long hours on their feet. The full bellows tongue gives utmost protection from debris entering the footwear while the padded collar offers exceptional comfort and ankle support. The Nomad's D-ring lacing system ensures quick release when it matters most and the extra-wide steel toe cap ensures the perfect fit for the South African foot.



UPPER

- Genuine Barton print leather upper
- Padded collar for enhanced comfort and ankle support
- Padded bellows tongue for defence against debris entering the boot
- Reflective piping for enhanced visibility at night
- 4 pair D-ring lace-up for quick lacing and release
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - extra-wide fitting

SOLE

- Double Density PU/PU with concave curve to cushion impact
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

ODYSSEY

8000 - STC
BROWN | SIZE: 5 - 12

The Odyssey safety boot is designed for maximum comfort to suit workers who spend long hours on their feet. The comfort provided by the padded collar and padded bellows tongue is complemented by the cushion impact provided by the parabolic curve in the sole. The reflective Ghillie lacing loops enhance the visibility for those working on roads and at night, and the double stitching of the leather upper adds extra strength to enhance the durability of the boot.



UPPER

- Genuine Apollo print leather upper
- Padded collar for enhanced comfort and ankle support
- Padded bellows tongue for comfort and defence against debris entering the boot
- Metal rivet and cap reinforcing for enhanced durability
- 1 pair telescopic eyelets and 3 pair reflective Ghillie loops with hooks
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - extra-wide fitting

SOLE

- Double Density PU/PU with concave curve to cushion impact
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345

QUEST

8002 - STC
BLACK | SIZE: 5 - 12

The Quest safety shoe offers superior comfort for wearers who spend long hours on their feet. The fashionable double stitched upper with metal rivets provides extra strength and durability, while the padded collar offers enhanced comfort and ankle support. The sole includes a parabolic concave curve to cushion impact and add 'spring' by absorbing the wearer's mass.



UPPER

- Genuine Apollo print leather upper
- Padded collar for enhanced comfort and ankle support
- Metal rivet and cap reinforcing for enhanced durability
- 4 pair telescopic eyelets
- Heel stiffener for shape longevity

TOP SOCK

- Anti-fungal, anti-bacterial and anti-static

MIDSOLE

- Made from a flexible low density polyurethane with a shore hardness of 45 - 55
- Shank reinforcement for arch support

TOE CAP

- Steel - extra-wide fitting

SOLE

- Double Density PU/PU with concave curve to cushion impact
- Heat resistant to 95°C
- SRA slip-resistance rating
- Anti-static
- The outer sole is made from a hardwearing polyurethane with a shore hardness of 55 - 70

SANS / ISO 20345



PRIDE.

As our safety footwear is placed in a Lemaitre shoebox and makes its way to our distributors, we take pride in completing an honest day's work, understanding and appreciating our part in the bigger picture, as we build South Africa together. We proudly hand over our craft, as we pass it on from one worker to another.



THE INYATI RANGE



NOW PART OF
LEMAITRE

5

PU/RUBBER

Now part of the Lemaitre brand, the Inyati range offers a tough durable PU/Rubber sole ensuring optimum comfort, durability and protection in some of the toughest conditions. The PU/Rubber sole features high heat, cut and abrasion resistance with an SRC rated slip resistance as well as resistance to water, oil and certain chemicals, ensuring optimal protection in the workplace.

The PU/Rubber sole is ideal for industries such as chemical, petro chemical, high heat environments – road works and tough agricultural and mining environments. The Inyati range features genuine leather uppers allowing you to step out with confidence, knowing your feet will be protected in tough conditions. Give hard-working feet the protection they deserve in Lemaitre's range of durable safety footwear.

**ULTIMATE IN RESISTANCE,
PROTECTION AND COMFORT**

DODGE

4008 - STC

BROWN | SIZE: 4 - 13

NEW



The Dodge provides wearers with extra protection and durability. It boasts a PU/Rubber sole which offers resistance to water, oil, and heat, and is also cut and abrasion resistant. The boot is ideal for situations where there is a high risk of electric shock, making it perfect for the mining, electrical and civil engineering industries.



UPPER

- Vintage style genuine pull up leather
- Extra padded leather collar and tongue
- 140cm braided nylon laces with central core for additional strength
- 5 pair Mogul eyelets and 2 pair of metal ski hooks
- TPU support system on outside counter

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with an anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- The midsole is made from a low density flexible polyurethane for comfort and flexibility with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The PU/Rubber is heat resistant, cut and abrasion resistant and provides excellent SRC slip-resistance
- The outer sole is made from a hard wearing PU/Rubber with a shore hardness of 60 - 75

SANS / ISO 20345

URBAN

4009 - STC

BLACK | SIZE: 4 - 13



NEW



The Urban provides wearers with extra protection and durability. It boasts a PU/Rubber sole which offers resistance to water and oil. It has high heat resistant properties, and is also SRC rated for slip-resistance. The boot is ideal for situations where there is a high risk of electric shock, making it perfect for the mining, electrical, petrochemical and civil engineering industries. Chemical reactions differ, site assessment should be done for PPE recommendations.



UPPER

- Genuine S2 duo tone smooth leather upper
- Extra padded collar and tongue
- Reflective strips for increased visibility
- 180cm flame-retardant nylon laces with central core for additional strength
- Scuff resistant TPU bump cap
- 4 pair Brass D-rings and 3 pair lace hooks
- Water resistant treated seams

TOP SOCK

- Footology Elastopan climate control insole is a moulded insole which provides superior cushioning, lightweight comfort, breathability and durability
- PU Elastopan material ensures good thermal regulation to keep feet cool
- Treated with anti-bacterial and anti-microbial agent
- Anti-static

MIDSOLE

- The midsole is made from a low density flexible polyurethane for comfort and flexibility with a shore hardness of 45 - 55
- Anti-penetration (APT) midsole for protection against sharp objects penetrating the shoe

TOE CAP

- Steel (200 Joules)

SOLE

- The PU/Rubber outsole is heat, cut and abrasion resistant and provides SRC rated slip-resistance on most surfaces
- The outer sole is made from a high durability PU/Rubber with a shore hardness of 60 - 75

SANS / ISO 20345

TITANIUM

4003 - STC

BLACK OR BROWN | SIZE: 4 - 13



The Titanium is purpose-built to provide wearers with protection and resistance in environments that pose a range of risks. The PU/Rubber sole is resistant to water and oil, and has a high heat resistance. This non-conductive boot is designed for durability and utmost safety in a variety of hazardous areas.



UPPER

- Buffalo side smooth leather
- The 4 pairs of eyelets and 2 pairs of ski hooks are made from steel, treated with corrosion resistant "gunmetal" coating
- The lace is braided and made from a polyester yarn with high abrasion resistance
- The collar padding material is from open cell foam for superior comfort and support

TOP SOCK

- Anti-static in-sock is made from 2mm non-woven material
- Memory foam with ultra-cushioning comfort and quick drying properties
- Treated with anti-bacterial and anti-fungal
- Excellent moisture wicking properties
- Washable and breathable
- Anti-static stitching

MIDSOLE

- The midsole is made from a low density flexible polyurethane for comfort and flexibility with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The PU/Rubber outsole is heat, cut and abrasion resistant and provides SRC rated slip-resistance on most surfaces
- The outer sole is made from a high durability PU/Rubber with a shore hardness of 60 - 75

SANS / ISO 20345

WARRIOR

4250 - STC

BLACK | SIZE: 4 - 13



The Warrior is versatile and capable when it comes to standing up to hazards in the working environment. Water and oil are no match for its PU/Rubber sole. The shoe is non-conductive with high heat resistance, providing wearers with comfort that doesn't sacrifice safety.



UPPER

- Waxy side smooth leather
- The 4 pairs of eyelets are made from steel, which has been treated with a corrosion resistant "gunmetal" coating
- The lace is braided and made from a polyester yarn with high abrasion resistance together with a central core for additional strength
- The collar padding material is from open cell foam for superior comfort and support

TOP SOCK

- Made from a specially developed anti-static, non-woven material, which has exceptional directional stability, durability and comfort

MIDSOLE

- The cushioned midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The PU/Rubber outsole is heat, cut and abrasion resistant and provides SRC rated slip-resistance on most surfaces
- The outer sole is made from a high durability PU/Rubber with a shore hardness of 60 - 75

SANS / ISO 20345



ERUPTION

4251 - STC

BROWN | SIZE: 4 - 13

The Eruption is a powerful force in safety footwear that provides outstanding protection to every wearer. The advanced PU/Rubber sole is resistant to water and oil, and also boasts anti-static properties with high heat resistance. The shoe is designed for durability and capability in a range of conditions.



UPPER

- Buffalo leather, strong with high durability
- The 5 pairs of eyelets are made from steel, which has been treated with a corrosion resistant "gunmetal" coating
- The lace is braided and made from a polyester yarn with high abrasion resistance
- The collar padding material is from open cell foam for superior comfort and support

TOP SOCK

- Made from a specially developed anti-static, non-woven material, which has exceptional directional stability, durability and comfort

MIDSOLE

- The cushioned midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The PU/Rubber outsole is heat, cut and abrasion resistant and provides SRC rated slip-resistance on most surfaces
- The outer sole is made from a high durability PU/Rubber with a shore hardness of 60 - 75

SANS / ISO 20345

SPARTAN

4005 - STC

BLACK | SIZE: 4 - 13

The Spartan has an Inyati PU/Rubber sole unit that offers high heat resistance, cut and abrasion resistance, and is SRC rated for slip-resistance. This shoe is ideal for the construction industry. The vamp lining is made from a special needled Hi-Tech Fibre blend which has excellent perspiration absorbency. This results in a low heat build-up and more comfort for the wearer. A special "Spat/Metatarsal" guard protects the in-step area of the foot to prevent or minimise injury to the wearer.



UPPER

- Genuine Buffalo Barton leather
- The low-cut padded collar gives added flexibility and movement as well as good support
- The four pairs of D-rings are made from steel, which has been treated with a corrosion resistant "gunmetal" coating
- The lace is braided and made from a polyester yarn with high abrasion resistance
- The collar padding material is from closed cell foam for superior comfort and support
- A special "Spat/Metatarsal" guard protects the instep area of the foot to prevent or minimise injury to the wearer

TOP SOCK

- Made from a specially developed anti-static, non-woven material, which has exceptional directional stability, durability and comfort

MIDSOLE

- The cushioned midsole is made from a flexible low density polyurethane with a shore hardness of 45 - 55

TOE CAP

- Steel (200 Joules)

SOLE

- The PU/Rubber is heat resistant, cut and abrasion resistance and provides excellent SRC slip-resistance on most surfaces
- The outer sole is made from a hard wearing PU/Rubber with a shore hardness of 60 - 75

SANS/ISO 20345

CHEMICAL RESISTANCE TABLE

5 EXCELLENT
0-3% CHANGE

4 GOOD
4-15% CHANGE

3 FAIR
16-30% CHANGE

2 POOR
MORE THAN 30% CHANGE

1 DISSOLVES

THIS TABLE IS ONLY RELEVANT TO Polyurethane SOLES

3	Acetic Acid 3 n	1	Dimethyl Acetamide	2	Methylene Chloride
2	Acetone	1	Dimethyl Formamide	5	Mineral Oil
4	Aluminium Chloride 10% Sol.	5	Distilled Water	1	Nitric Acid 3 n
5	Ammonia 3 n	3	Ethanol	1	N-Methyl Pyrrolidone
5	Ammonium Chloride 10% Sol.	3	Ether	5	Ozone
2	Aniline	2	Ethyl Acetate	5	Paraffin Oil
5	ASTM-Fuel A	3	Ethylene Chloride	2	Perchloroethylene
4	ASTM-Fuel B	4	Ferric Chloride 10% Sol.	5	Petroleum
3	ASTM-Fuel C	2	Formic Acid 3 n	5	Petroleum Ether
5	ASTM-Oil 1	3	Freon 12	3	Phosphoric Acid 3 n
5	ASTM-Oil 2	3	Freon 22	5	Potassium Chloride 10% & 40% Sol.
5	ASTM-Oil 3	5	Gear Box Oil SAE 90	5	Potassium Dichromate 10% Sol.
2	Benzene	5	Glycerine	5	Potassium Hydroxide 3 n
1	Benzyl Alcohol	5	Glycol	4	Potassium Nitrate
5	Bleach	5	Hydrochloric Acid 3 n	2	Potassium Permanganate 5% Sol.
5	Brake Fluid ATE	5	Hydrogen Peroxide 3%	4	Propane
5	Brake Fluid ATS	5	Iso-Octane = Fuel 1	1	Pyridine
4	Butane	4	Iso-Octane 70%:30% Toluene=Fuel 2	5	Sea Water(Technical)
2	Butyl Acetate	3	Iso-Octane 50%:50% Toluene=Fuel 3	4	Sodium Bisulphate 10% Sol.
3	Butyl Alcohol	4	Iso-Propanol	5	Sodium Chloride 10% Sol.
5	Calcium Chloride 10% & 40% Sol.	5	Kerosine	3	Sodium Hypochlorite Sol. PH 13
3	Carbon Disulphide	1	Lactic Acid 3 n	4	Sodium Sulphite
2	Carbon Tetrachloride	5	Lubricating Grease: Calcium based	1	Sulphuric Acid 3 n
5	Caustic Soda Sol. 10%	5	Lithium based	4	Terpentine (Pine Oil)
2	Chlorobenzene	5	Sodium based	2	Tetrachlorethylene
2	Chloroform	5	Magnesium Chloride 10% & 30% Sol.	2	Tetrahydrofuran
2	Chromic Acid 3 n	4	Methane	2	Toluene
4	Citronic Acid 3 n	4	Methanol	2	Trichloroethylene
4	Cyclohexane	2	Methyl Acetate	2	Xylene
2	Cyclohexanon	2	Methyl Ethyl Ketone		
3	Decalin	2	Methyl Glycol		
5	Diesel Oil	2	Methyl Glycol Acetate		

If you are exposed to any of the acids, oils or chemicals that rate 1, 2 or 3 on the table we recommend a rubber sole/boot.

The above table should be used as a general guide only. Performance in the actual working environment will depend upon the following: Temperature of chemicals, concentration of chemicals and duration of exposure to chemicals.



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